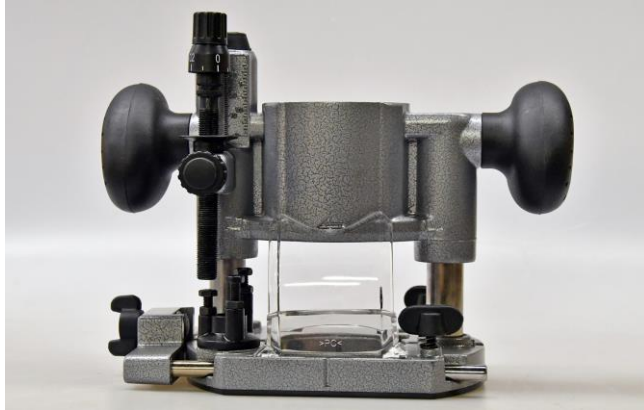
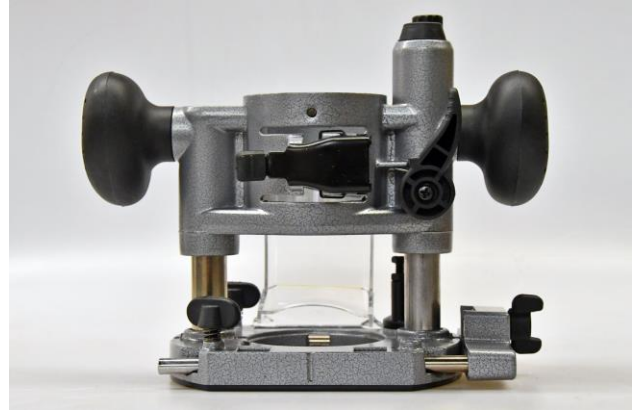


MLCS Rocky 30 Plunge Base Manual - Item #9064



Front View



Back View

Installing the Rocky 30 Motor Into the Plunge Base:

Open the flip lever located on the rear of the plunge base . Align the groove in the Rocky 30 motor with the pin located on the inside wall of the Rocky 30 plunge base (fig. A). Slide the router down into the base until it stops and close the flip lever to secure the router into the plunge base (fig B). To plunge the router to your desired position, push down on the handles and flip the plunge lock lever found behind the left side handle of the plunge base with your left thumb to lock the router at that height. Release the lever when done and the springs will aid in retracting the router back to the original upward position.



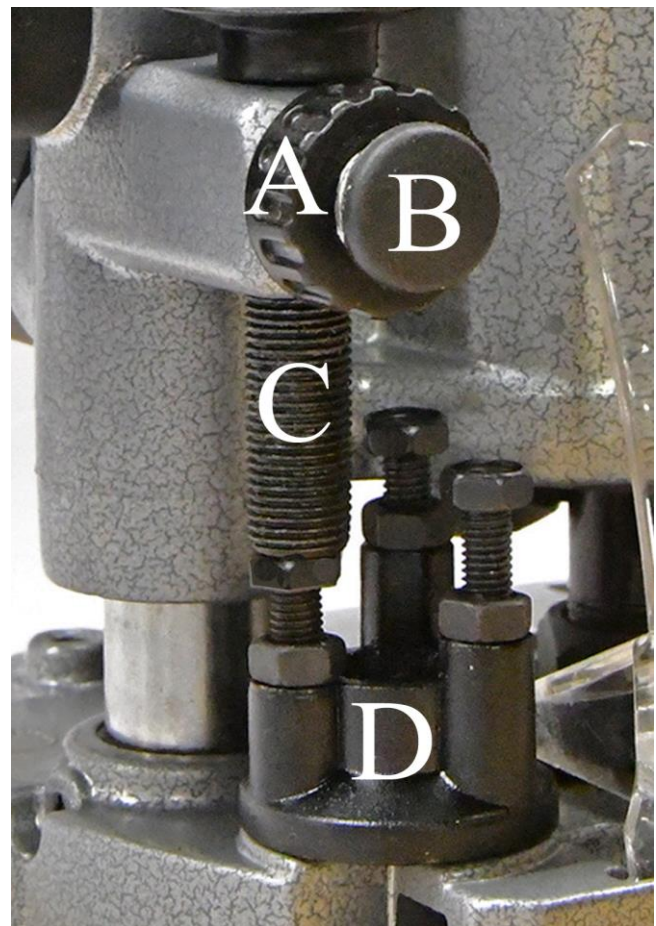
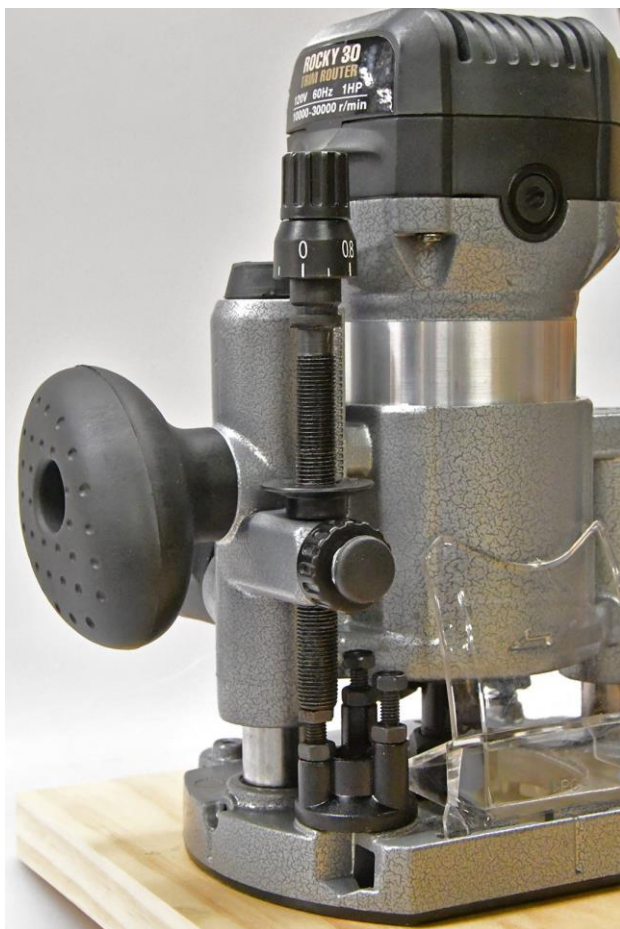
fig. A



fig. B

Using the Adjustable Depth Stop and 3-Position Turret:

The Rocky 30 has an depth stop and three position turret with adjustable stops that can be used to make incremental depth cuts. To set the depth stop to your desired position you can either turn the upper knob on the threaded rod (C) or use the quick adjuster and then fine tune your final position, To use the quick adjuster, turn knurled knob (A) counterclockwise until it stops. Push button (B) in while manually pulling the adjustable stop rod upward. Plunge the router bit to the desired cutting depth and lock the router at the desired cutting height. Push button (B) in and slide it downward until it contacts one of the three adjustable turret stops. Once in position, release button (B), turn knurled knob (A) clockwise to to the body of the router base and use top knob to fine tune position if desired.



Using the Edge Guide:

The Rocky 30 plunge base comes with a handy edge guide for making grooves and dados. The plunge base gives you the ability to use the edge guide to make stopped grooves as well, commonly found on fluted casing molding. The edge guide comes installed in the Rocky 30 plunge base in the upside down position and is held in place by two black butterfly knobs. To use the edge guide, loosen the two butterfly locking knobs and slide the metal guide rods out of the Rocky 30 plunge base. Turn the edge guide over and reinsert the steel guide rods back into the Rocky 30 plunge base. Install the desired bit you will be using and place the router in position on your work piece. Slide the fence of the edge guide up against the edge of your work piece and secure it in position by tightening the two butterfly locking knobs. If needed, the two butterfly locking knobs can be relocated to the threaded holes in the opposite side of the Rocky 30 plunge base.

